C13.19:5

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DEPARTMENT OF COMMERCE

SHIP FITTINGS FOR DECKS AND RIGGING

CHAIN PLATES
WIRE ROPE SOCKETS
SOLID THIMBLES FOR WIRE ROPE
OPEN THIMBLES FOR WIRE ROPE
THIMBLES FOR MANILA ROPE
PAD EYES AND LINKS

Compiled and Promulgated by the

AMERICAN MARINE STANDARDS COMMITTEE

and all of the first of the fir

Approved January 25, 1926

as American Marine Standards H No. 8-1926

to H No. 13-1926, Inclusive



UNITED STATES
GOVERNMENT PRINTING OFFICE
WASHINGTON
1927

SHIP FITTINGS FOR DECKS AND INCEING

WEST SOFT SOFT STAN SOLD STANKES FOR WITH BODS SOFT STANKES FOR WITH BODS

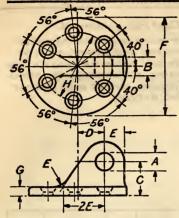
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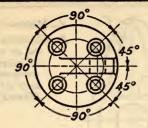
These standards are part of a program initiated by the American Marine Standards Committee to bring about uniformity in design and dimensions of ship fittings in common use in so far as deemed in the interest of safety and economy in ship operation and upkeep.

All of the types shown are reproductions of fittings which have heretofore been used in ship construction and which are believed to have given satisfactory service. Certain ones of the types comprised in these standards, such as rope thimbles and sockets, are commercially manufactured, but in a variety of forms and dimensions for identical functions. These standards are promulgated without prejudice to the use of such other commercial forms, but it is believed that general adoption of the single standards hereby presented would react to the benefit of all concerned.

It is intended that the materials and workmanship shall conform to the requirements of the American Bureau of Shipping.

One of the important functions of the American Marine Standards Committee is to review its publications from time to time and to so revise them if and when deemed advisable as to keep abreast of the developments of industry and the requirements of service. Users of the standards are asked to cooperate by reporting to the committee's secretary (division of simplified practice, Department of Commerce, Washington, D. C.) any error or difficulty encountered, with suggestions for improvement.







I_All holes for countersunk head rivets.

2_Material:-Cast steel, in accordance with requirements of the American Bureau of Shipping for Ship construction steel castings,—Inspection and tests to be required only when specified in the purchase order.

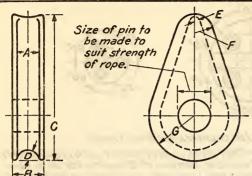
All dimensions in inches.

S	IZE	WORKING LOAD	DIAMETER OF PIN	A	В	C	D	E	F	G	11	RIV	ETS	HTS VDS
1	NO.	POUNDS	DIAM OF !	А	D	C	D	Z		G	H	NO.	DIA.	WEIGH IN POUN
T	1	2240	5/8	1/16	5/8	15/16	7/8	1/16	35/8	3/8	21/4	3	1/2	(
F	2	3000	3/4	13/16	3/4	176	1	13/16	41/8	3/8	23/4	3	1/2	
Γ	3	4340	7/8	15/16	7/8	11/16	1/4	15/16	41/3	1/2	3/8	3	5/8	
T	4	5320	- /-	1/16	1	115/16	17/6	1/8	51/2	1/2	31/16	4	5/8	
	5	7080	1/8	13/16	1/8	23/16	19/16	1/4	6	5/8	4	4	3/4	
	6	8380	1/4	15/16	11/4	27/6	13/16	13/8	67/8	3/4	4%	4	7/8	
E	7	10480	13/8	17/16	13/8	29/16	178	1/2	7/8	3/4	43/4	4	1/8	
	8	12040	1/2	19/16	1/2	21/16	2 3/16	15/8	8	1	5/4	4	1	
E	9	14560	15/8	11/16	15/8	33/6	27/6	13/4	83/4	11/8	51/16	4	1/8	
L	10	16400	13/4	13/16	13/4	33/8	23/8	17/8	9	1/8	57/8	4	1/8	
	//	21360	17/8	115/16	17/8	3/2	3/16	2	10 %	1/8	7/2	6	1/8	
	12	25840	2/8	23/16	21/8	33/4	2/16	21/4	10 %	1/8	7/2	6	1/8	

CHAIN PLATES

APPROVED JANUARY 25,1926

AMERICAN MARINE STANDARD HNO. 8-1926

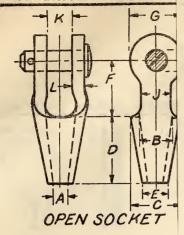


- 1_Material:- Cast iron, galvanized.
- 2_Thimbles for ropes to be wormed, parceled, or canvased and served, are to be of sizes to suit columns X and Y.—(See general notes accompanying Standard of Rigging Screws with Spliced Ropes, HNo. 6-1926).

All dimensions in inches.

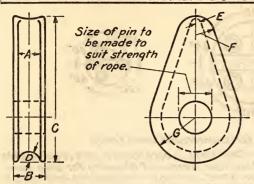
_	AII	aimens	ions in	Inches								- 35		
	SI	ZE O	FRO	PE -	BAI	RE								
T	TE E	0-	BEFO		_	WORM-	RE							5
١	6 0	TER	PARCI AND SE		ED PAR		0							WEIGHTS IN POUNDS
1	REI	NE		Y		1	30							100
1	PPROXIM. CIRCUM. FEREN	DIAME	APPROX.		APPROX.	T								VE.
	AP	0	CIRCUM.	DIAM.	CIRCUM.	DIAM.	A	B	C	D	E	F	G	_ <
	5/8	3/16					3/16	7/32	17/16	3/32	1/32	1/8	7/16	
L	3/4	1/4					1/4	5/16	13/4	1/8	1/32	3/16	1/2	
	1	5/16	5/8	3/16			5/16	7/16	2	5/32	1/32	1/4	5/8	
	1/8	3/8	3/4	1/4			3/8	1/2	21/4	3/16	1/16	5/16	1/16	
L	1/4	7/16	1	5/16	1		7/16	9/16	21/2	7/32	1/16	3/8	13/16	
	1/2	1/2	1/8	3/8			1/2	5/8	23/4	1/4	3/32	1/2	15/16	
	13/4	9/16	11/4	1/16			9/16	1/16	3	9/32	1/8	9/16	1/16	
	2	5/8	1/2	1/2			5/8	7/8	3/4	5/16	1/8	5/8	1/8	
1	21/4	3/4	13/4	9/18			3/4	1	33/4	3/8	1/3	3/4	15/16	
4	2/2-23/4	13/6-7/8			2-21/4	5/8-3/4	7/8	1/8	4/4	7/16	3/16	7/8	1/2	
	3	1			21/2	13/16	1	11/4	43/4	1/2	3/16	1	11/16	-
- 4-	3/4-3/2	1/16-1/8			23/4	7/8	1/8	13/8	5/4	9/16	1/4	1/8	17/8	
	33/4-4	13/6-1/4			3	1	1/4	1/2	53/4	5/8	1/4	13/16	2/16	
1	4/4	13/8			3/4-3/2	1/16-1/8	13/8	13/4	6/4	11/16	1/4	15/16	2/4	
Ŀ	4/2-43/4	17/6-1/2		,	334-4	13/16-1/4	1/2	17/8	63/4	3/4	1/4	13/8	27/16	
	5	15/8	1000		4/4	13/8	15/8	2	7/4	13/16	1/4	1/2	25/8	
	51/2	13/4			4/2-43/4	1/16-1/2	13/4	21/4	73/4	1/8	1/4	15/8	213/16	
	53/4	17/8		× 1 E	5	15/8	17/8	23/8	81/4	15/16	1/4	13/4	3	
L	61/4	2			51/2	13/4	2	21/2	83/4	1	1/4	17/8	33/16	

SOLID THIMBLES FOR WIRE ROPE
APPROVED JANUARY 25,1926
AMERICAN MARINE STANDARD HNo.10-1926



All din	nensions	in
512		
DIAMETER OF ROPE	PPHPIVIP	A
1/4	3/4	9/3
5/16	1	11/3
3/8	1/8	13/3
7/16	1/4	15/3
1/2	1/2	17/3
9/16	13/4	19/3
5/8	2	11/1
3/4	214	13/1
7/8	23/4	15/
1	3	1%
1/8	31/2	13/1
11/4	4	1%
13/8	41/4	115
1/2	43/4	15
15/8	5	1%
13/4	51/2	115
2	614	21/2
21/4	7/8	2%

WIRE ROPE SO APPROVED JANUARY
AMERICAN MA

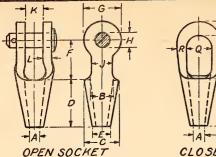


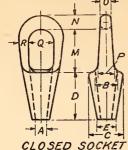
- 1_Material:- Cast iron, galvanized.
- 2. Thimbles for ropes to be wormed parceled, or canvased and served, are to be of sizes to suit columns X and Y.—(See general notes accompanying Standard of Rigging Screws with Spliced Ropes, HNo. 6-1926).

All dimensions in inches.

	AII	aimens	ions in	Inches								0		
	51	ZE O	FRO	PE -	BA	RE								
	PROXIMATE IRCUM— FERENCE	DIAMETER	BEFO PARCA AND SE	ELED		WORM- RCELED ERVED	SCORE						- 3	WEIGHTS I POUNDS
1	PROXIM CIRCUM FEREN	N.	,	X	, ,	1	٦							FIL
ı	APF		APPROX. CIRCUM.	DIAM.	APPROX. CIRCUM.	DIAM.	A	В	C	D	E	F	G	≥ ≶
	5/8	3/16					3/16	7/32	17/16	3/32	1/32	1/8	7/16	
١	3/4	1/4					1/4	5/16	13/4	1/8	1/32	3/16	1/2	
	- /	5/16	5/8	3/16			5/16	7/16	2	5/32	1/32	1/4	5/8	
	1/8	3/8	3/4	1/4			3/8	1/2	21/4	3/16	1/16	5/16	1/16	
١	1/4	7/16	1	5/16			7/16	9/16	21/2	7/32	1/16	3/8	13/16	
	1/2	1/2	11/8	3/8			1/2	5/8	23/4	1/4	3/32	1/2	15/16	
	13/4	9/16	11/4	7/16			9/16	1/16	3	9/32	1/8	9/16	1/16	
l	2	5/8	1/2	1/2			5/8	7/8	3/4	5/16	1/8	5/8	1//8	
١	21/4	3/4	13/4	9/18			3/4	/	33/4	3/8	1/8	3/4	15/16	
١	21/2-23/4	13/6-7/8			2-21/4	5/8-3/4	7/8	1/8	4/4	7/16	3/18	1/8	1/2	
ı	3	/			21/2	13/16	1	11/4	43/4	1/2	3/16	1	11/16	
ı	3/4-3/2	1/16-1/8			23/4	7/8	1/8	13/8	5/4	9/16	1/4	1/8	17/8	
١	33/4-4	13/16-11/4			3	1	1/4	1/2	53/4	5/8	1/4	13/16	2/16	
4	4/4	13/8			3/4-3/2	1/16-1/8	13/8	13/4	6/4	11/16	1/4	15/16	21/4	
	4/2-43/4			,	334-4	13/16-1/4	1/2	17/8	63/4	3/4	1/4	13/8	27/16	
	5	15/8		4, 11,	4/4	13/8	15/8	2	7/4	13/16	1/4	1/2	25/8	
	5/2	13/4	-			1/16-1/2	13/4	21/4	73/4	1/8	1/4	15/8	213/16	
	53/4	17/8		2	5	15/8	17/8	23/8	81/4	15/16	1/4	13/4	3	
Į	614	2			5/2	13/4	2	21/2	83/4	1	1/4	17/8	33/16	

SOLID THIMBLES FOR WIRE ROPE
APPROVED JANUARY 25,1926
AMERICAN MARINE STANDARD HNo.10-1926





- 1_ Material: Wrought steel, 55,000 to 65,000 lbs.per square inch, tensile strength.
- 2_These sockets are commercially manufactured.
- 3_ The sizes shown for pin H are commercial standards. Sockets with pins of different sizes, to suit strength of rope used, can be procured if so specified in the purchase order.
- 4_Instructions for attaching sockets to rope is a subject for a separate standard.

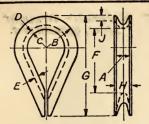
All dimensions in inches

711 0111	nensions					-		- Comment of Comment												
5/2	E			UMC	ONS		OPEN SOCKETS ONLY							CLOSED SOCKETS ONLY						
OF ROPE	CIRCUM - FERENCE OF ROPE	А	В	С	D	Ε	F	G	Н	J	K	4	ESTIMATED WEIGHTS IN POUNDS	M	N	0	P	Q	R	ESTIMATED WEIGHTS IN POUNDS
1/4	3/4	9/32	3/4	15/18	15/8	17/32	11/4	1	1/2	5/8	11/16	5/16		15/8	1/2	5/16	5/8	15/16	3/8	
5/16	1	11/32	3/4	15/16	15/8	19/32	1/4	1	1/2	5/8	1/16	5/16		15/8	1/2	5/16	5/8	15/16	3/8	
3/8	1/8	13/32	/	15/8	21/2	3/4	13/4	13/8	5/8	1/8	7/8	3/8		2	1/16	3/8	3/4	1/8	1/2	1
7/16	1/4	15/32	1	15/8	21/2	25/32	13/4	13/8	5/8	7/8	1/8	3/8		2	1/16	3/8	3/4	1/8	1/2	
1/2	1/2	17/32	13/16	115/16	23/4	15/16	21/4	17/8	7/8	1	15/16	1/2		21/2	3/4	17/32	15/16	15/16	17/32	
9/16	13/4	19/32	13/16	115/16	23/4	/	2/4	11/8	7/8	/	15/16	1/2		2/2	3/4	17/32	15/16	15/16	17/32	
5/8	2	1/16	13/8	21/4	3	1/8	21/2	23/8	1	13/8	1/8	9/16		23/4	1/8	11/16	1/16	1/2	5/8	
3/4	21/4	13/16	15/8	25/8	33/8	15/16	23/4	21/2	1/8	13/8	15/16	5/8		3/2	1/16	3/4	11/4	13/4	3/4	
7/8	23/4	15/16	17/3	3	4	11/2	33/8	3	11/4	13/4	19/16	11/16		4	1/32	7/8	13/8	2	7/8	
1	3	1/16	21/8	3/2	41/2	13/16	33/4	3/2	15/8	17/8	17/8	7/8		41/2	1 /3/32	/	11/16	21/4	/	
1//8	3/2	13/16	21/8	3/2	41/2	115/16	33/4	3/2	15/8	17/8	11/8	1/8		41/2	13/32	1	11/16	21/4	/	
1/4	4	11/32	21/2	3%	5	21/8	41/2	4	11/8	2/8	21/8	15/16		41/2	19/16	1/2	2	23/4	1/4	
13/8	4/4	11/3/32	2/2	37/8	5	21/4	41/2	4	17/8	21/8	2/8	15/16		41/2	19/16	1/2	2	23/4	1/4	
1/2	43/4	15/8	3	4/2	5/2	21/2	5	5	214	23/4	21/16	1/16		5/2	15/8	11/16	21/4	23/4	13/8	
15/8	5	11/16	3/3	4/2	61/8	21/2	5	5	21/4	23/4	27/16	1/16		6	13/4	13/4	2/4	3	13/8	
13/4	51/2	115/16	35/8	6	71/4	33/4	6	6%	31/4	4	23/4	1/4		7	21/4	214	21/4	31/2	1/2	
2	6/4	21/4	4/8	6/2	814	414	73/4	8	33/4	41/2	31/2	1/2		7	21/2	21/2	21/2	4	13/4	
21/4	7/8	21/2	45/8	7/2	914	43/4	8/2	8/2	4	43/4	33/4	1/2		8	3	3	3	4/4	2	***

WIRE ROPE SOCKETS

AMERICAN MARINE STANDARD HNo. 9-1926

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1_Material:-Wrought steel, galvanized.

AMERICAN MARHE STANDARYS COMMITTEE - VASHINGTON, D.C.

- 2_Wire rope thimbles as listed are commercial standards excepting those with 2¾ and 3"scores which are special sizes.
- 3_ Thimbles for ropes to be wormed, parceled, or canvased and served, are to be of sizes to suit columns X and Y. (See general notes accompanying, standard of "Rigging Screws with Spliced Ropes,"—HNo.6-1926).

All dimensions in inches.

		OF R		-BA	RE			-=='							
APPROXIMATE CIRCUM- FERENCE	DIAMETER	BEFO PARC AND S	ELED	BEFORE ED PAR ANO SE	CELED	SCORE			EV.	,					WEIGHTS IN POUNDS
CCU	M		X	>	Y			-1.9	COL						E/G PO
		APPROX. CIRCUM.	DIAM.	APPROX. CIRCUM.	DIAM.	A	В	C	0	E	F	G	Н	J	\$ 2
5/8	3/16					3/16	7/16	1/4	1/16	1/16	7/8	13/8	7/32	1/16	
3/4	1/4		1			1/4	1/2	5/16	1/8	1/8	1/8	13/4	5/16	1/16	
1	5/16	5/8	3/16	3.1	-	5/16	19/32	3/8	1/8	1/8	15/18	21/8	3/8	3/32	
1/8	3/8	3/4	1/4			3/8	11/18	13/32	1/8	1/8	1/2	21/4	7/16	5/32	
11/4	7/16	1	5/16			7/16	3/4	7/16	1/8	1/8	11/16	25/8	1/2	3/16	
1/2	1/2	1/8	3/8			1/2	7/8	1/2	1/8	1/8	17/8	3	19/32	7/32	
13/4	9/16	1/4	7/16			9/16	15/16	17/32	3/16	3/16	2	3	1/16	7/32	
2	5/8	1/2	1/2			5/8	1/32	19/32	3/16	3/16	21/8	3/4	3/4	1/4	
21/4	3/4.	13/4	9/16			3/4	13/16	1/16	3/16	3/16	21/2	33/4	29/32	5/16	
21/2-23/4	13/16-1/8			21/4	3/4	1/8	13/8	25/32	3/16	3/16	23/4	41/2	1/16	13/32	
3	1			21/2	13/16	1	11/32	7/8	3/16	3/16	3	43/4	13/16	15/32	
3/4-3/2	1/16-1/8			23/4	7/8	1//8	123/32	31/32	1/4	3/16	35/6	53/8	13/8	1/2	
33/4	13/16			3	1	1/4	17/8	1/16	1/4	3/16	3/2	53/4	1/2	9/16	
4	1/4	_				15/16	131/32	13/32	1/4	3/16	35/8	5%	15/8	19/32	
4/4	13/8			3/4-3/2	1/16-1/8	13/8	2/18	15/32	1/4	3/16	33/4	6	11/16	5/8	
4/2-43/4	1/10-1/2	1		334-4	13/6-1/4	1/2	2/4	11/4	5/16	3/16	4	6/2	113/16	11/16	
5	15/8			4/4	13/8	15/8	23/8	15/16	5/16	3/16	43/16	71/4	2	3/4	
51/2	13/4			4/2-43/4	1/18-1/2	13/4	2%	17/16	3/8	3/16	43/8	73/8	21/8	3/4	Ţ -
53/4	17/8			5	15/8	1%	23/4	1/2	3/8	3/16	41/2	7/2	25/16	73/16	
61/4	2			51/2	13/4	2	215/16		3/8	3/16	4%	73/4	27/16	7/8	
7/8	21/4			53/4-6/4	178-2	21/4	33/16	17/8	7/18	3/16	53/16	9/2	21/16	1_	
77/8	21/2		1 '	7/8	21/4	21/2	33/8	178	1/2	3/16	53/4	93/4	3	1/8	
85/8	23/4		-	77/8	21/2	23/4	31/8	21/16	9/16	1/4	6/4	//	31/4	11/4	
93/8	3			85/8	23/4	3	4/4	21/4	5/8	5/16	7	12	372	13/8	

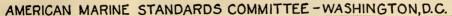
OPEN THIMBLES FOR WIRE ROPE

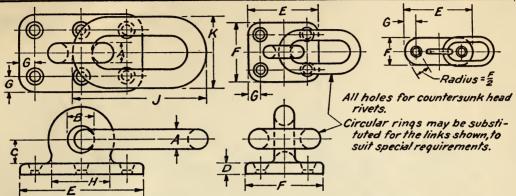
APPROVED JANUARY 25,1926

AMERICAN MARINE STANDARD H No. 11-1926

AMERICAN MARINE STANDARDS COMMITTEE-WASHINGTON, D.C. W Material: - Wrought steel, galvanized. Ö C 0 All dimensions in inches. SIZE OF ROPE WEIGHT SCORE IN APPROX. CIRCUM-B C E A D F POUNDS FERENCE DIAMETER 1/8 3/8 3/8 3/4 3/8 5/64 7/16 7/64 7/16 5/64 1/4 7/16 7/8 7/16 1/8 1/2 1/2 1/2 1/2 1/2 3/32 5/32 9/16 1 13/4 9/16 9/16 17/32 11/64 5/8 11/8 3/32 2 5/8 5/8 11/4 1/16 1/16 760 11/64 21/4 11/16 3/1 13/8 3/2 7/64 13/64 3/4 13/16 27/32 13/64 21/2 3/4 1/2 1/8 7/8 23/4 7/8 7/8 13/4 1/8 1/4 1 1 9/64 3 1 1 2 15/37 9/37 1/2 31/4 1/16 13/16 21/4 15/16 9/64 21/64 15/16 33/4 1/4 115/32 5/32 23/64 11/4 21/2 13/8 25/64 41/4 13/8 17/16 23/4 15/2 1/64 19/16 41/2 1/2 1/2 113/16 27/64 15/8 3 1/64 29/64 5 15/8 15/8 31/4 131/32 3/16 13/4 5/2 13/4 115/16 13/4 31/2 21/8 3/16 1/2 6 2 17/8 33/4 33/64 21/8 29/32 7/32 61/2 21/16 2 7/32 9/16 21/4 4 21/16 7 21/4 23/4 5/8 29/16 25/16 1/4 41/2 71/2 45/64 17/64 23/4 21/2 21/2 5 3/16 8 25/8 23/4 9/32 25/32 51/2 33/8 3

THIMBLES FOR MANILA ROPE APPROVED JANUARY 25,1926 AMERICAN MARINE STANDARD Hno. 12-1926





Material: - Pads to be of cast steel in accordance with requirements of the American Bureau of Shipping for ship construction steel castings.—Links to be of wrought steel in accordance with the requirements of the American Bureau of of shipping for chains.—Inspection and tests to be required only when specified in the purchase order.

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AII	dim	ensi	ons in	inc	nes.

SIZE	WORKING LOAD	1	0		2	E	F	G	Н	J	К	RIV	ETS	WEIGHTS IN POUNDS
NO.	POUNDS	A	В	С	D	۷		G		3	7	NO.	DIA.	WEIG 11 POU
1	2400	1/2	3/4	5/8	3/8	41/2	13/4	3/4	15/8	3/4	13/4	2	1/2	
2	4000	5/8	1/8	3/4	1/2	5/2	23/16	7/8	1 15/16	4/16		2	5/8	
3	5800	3/4	1	1/8	5/8	61/2	25/8	1/16	21/4	47/8	25/8	2	3/4	
4	7800	1/8	1/8	1	3/4	7/2	3	1/4	25/8	51/16	3/16	2	1/8	
5	9800	1	13/8	13/16	3/4	6	5/2	1/4	3	6/2	3/2	4	1/8	
6	12200	1/8	1/2	15/16	3/4	61/4	51/2	1/4	33/8	75/16	315/16	4	1/8	
7	14600	1/4	15/8	17/16	1	63/4	61/4	13/8	33/4	8/8	43/8	4	1	
8	17400	13/8	13/4	19/16	1	73/4	6/2	13/8	4/8	815/6	413/16	4	1	
9	20400	1/2	2	13/4	1	93/4	63/4	13/8	41/2	93/4	5/4	6	1	
10	23800	15/8	21/8	178	1	93/4	61/8	13/8	41/8	10%	51/16	6	1	
//	27400	13/4	21/4	2	1	93/4	7	13/8		113/8		6	/	
12	31400	11/8	23/8	21/8	1/8	10/8	73/4	19/16	51/2	123/16	6%	6	1/8	
13	35800	2	21/2	21/4	1/8	11/8	73/4	19/16	51/8	13	7	6	1/8	
14	40400	21/8	25/8	23/8	11/4	11/2	81/2	13/4	6/4	13/3/16	77/6	6	1/4	
15	45400	21/4	23/4	21/2	1/4	13/2	81/2	13/4	65/8	145/8	71/8	6	1/4	

PAD EYES AND LINKS

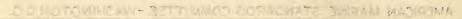
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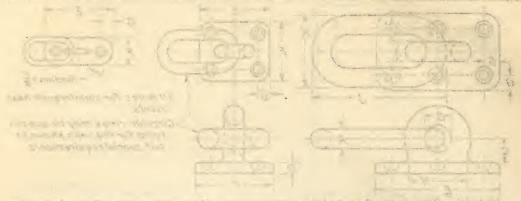
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AMERICAN MARINE STANDARD HAM 15-1926

THE CALEBOARD